

pigment the pre-existing silk screen printing could be visually noticed through the label image. Increase of the amount of pigment was not possible in light of the deterioration of printing and transfer characteristics.

- 5 In a second example 0.6 wt.% of aluminium powder, having a particle size of 15  $\mu\text{m}$ , based on the weight of the said layer, was added. The label was completely opaque and the existing printing could not be visually noticed through the label image. The printing and application characteristics
- 10 were good.

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